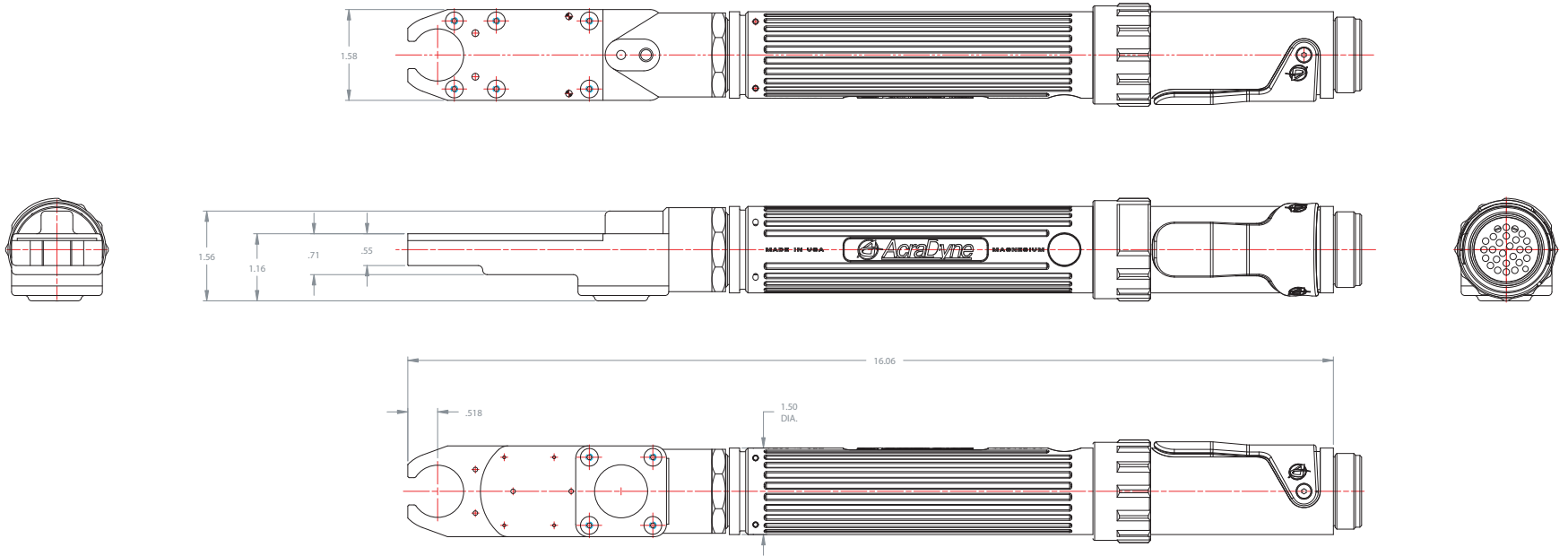


NOTES :

- 1 FREE SPEED - 550 RPM
- 2 MAX TORQUE - 25X NM
- 3 WEIGHT - N/A LBS / N/A KG
- 4 OUTPUT - 17mm MAX HEX
- 5 HEAD GEAR RATIO - 2.570:1

REVISIONS

REV.	DESCRIPTION	ECN	DATE	BY	APPRVD
A	PRODUCTION RELEASE	---	5-23-01	JFB	PP



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<p>THIS DRAWING EMBODIES CONFIDENTIAL INFORMATION OF ACRADYNE INCORPORATED. IN THE ABSENCE OF EXPRESSED WRITTEN PERMISSION, ACRADYNE HAS LOANED THIS COPY WITH THE UNDERSTANDING THAT ALL IT WOULD BE USED FOR ANY PURPOSE EXCEPT THAT FOR WHICH IT WAS LOANED. NO DATA CONTAINED THEREIN SHALL NOT BE DISCLOSED TO OTHERS. IF IT WILL NOT BE REPRODUCED, IT WILL BE RETURNED ON DEMAND TO ACRADYNE INC.</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>DIMENSIONS AND TOLERANCES PER ANSI Y14.5</p> <p>SURFACE ROUGHNESS PER ANSI Y14.36</p> <p>TOLERANCES ON DECIMALS:</p> <table border="0"> <tr> <td>X</td> <td>= ±.030</td> <td>XXX</td> <td>= ±.005</td> </tr> <tr> <td>XX</td> <td>= ±.010</td> <td>XXXX</td> <td>= ±.0005</td> </tr> </table> <p>ANGLE = ±2° 30'</p> <p>REMOVE BURRS AND SHARP EDGES .01 SR. MAX.</p> <p>MACHINE SURFACE FINISH: 125 RMS OR BETTER</p>	X	= ±.030	XXX	= ±.005	XX	= ±.010	XXXX	= ±.0005	<p>DRAWN JFB 5-23-01</p> <p>CHECKED KJD</p> <p>APPROVED PP</p> <p>PROJECT NO. 2000</p> <p>DO NOT SCALE DRAWING</p>	<p>AcraDyne</p> <p>ACRADYNE INC. 1204 E. MAPLE TROY, MI. 48083 U.S.A.</p> <p>AET 2025 - OUTLINE</p> <p>2000 SERIES TUBENUT NUTRUNNER</p> <table border="1"> <tr> <td>SIZE D</td> <td>PART NO. 21513</td> <td>DRAWING NO. 21513</td> </tr> </table> <p>SCALE 1:1</p> <p>SHEET OF 1 1</p> <p>REVISION A</p>	SIZE D	PART NO. 21513	DRAWING NO. 21513
	X	= ±.030	XXX	= ±.005									
	XX	= ±.010	XXXX	= ±.0005									
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